

# Fabrication of metallic nanowire targets for high power laser experiments

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Young Researcher and Young Engineer Days

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# Content



Short introduction



Porous alumina and  
metallic nanowires:  
an overview



Experimental

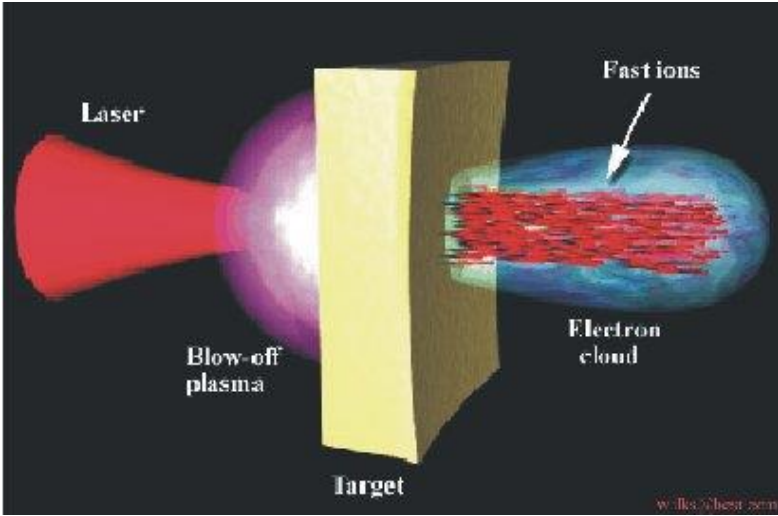


Results



Conclusions

# Laser Targets



E. Brambrink et al, Proceedings of EPAC, 2002

## Types of targets:

solid (thin/thick/ultra-thin films, multi-layer, foams, nanospheres, snow clusters, NWs, gratings, nanoparticle, micro-cone...)

cryogenic

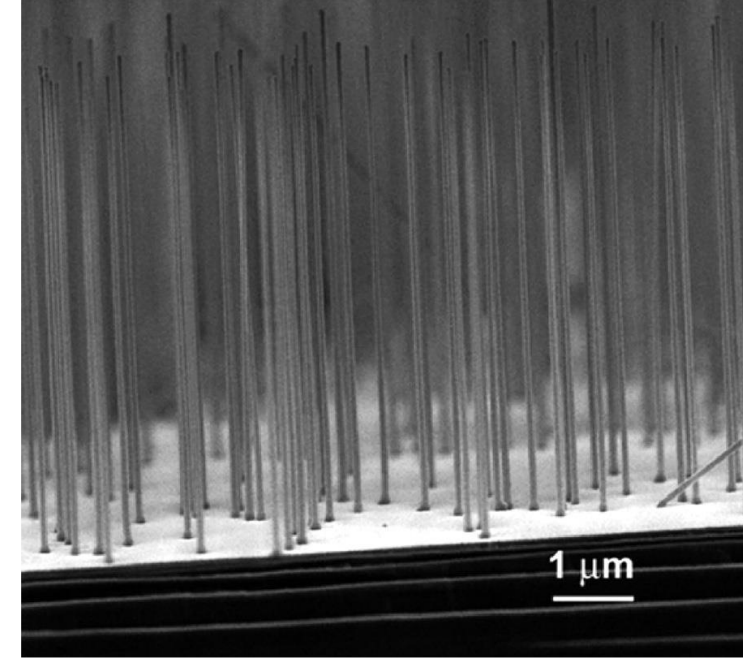
gas jet

liquid crystals, and so on.

# Short introduction

## Nanowires (NWs)

- investigation of light-matter interaction phenomena (*particle acceleration, dynamic compression, radiation source...*)
- structures with high aspect ratio with unique **magnetic, optic and electric properties**



*R. Elnathan et al, Nano Today, 2014*

NW targets for laser experiments may increase:

- ✓ **Maximum resulted particle energy**
- ✓ **Laser absorption on the target**
- ✓ **Conversion efficiency**

A. Macchi et al, Review of modern physics, 2013

*C. Bargsten et al., Science Advances, 2017*

*S. Vallieres et al, Nature Scientific Reports, 2021*

# Methods for NW synthesis

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## Bottom-Up

Vapor-Liquid-Solid

Chemical Vapor Deposition

Hydrothermal

Molecular Beam Epitaxy

Electrodeposition

→ **Advantages:**

- wide range of tunable parameters
- low-cost equipment and materials

## Top-Down

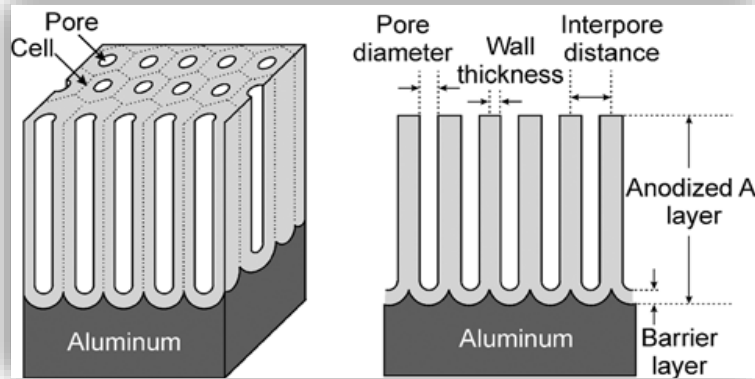
Reactive Ion Etching

Metal Assisted Chemical Etching

Lithography

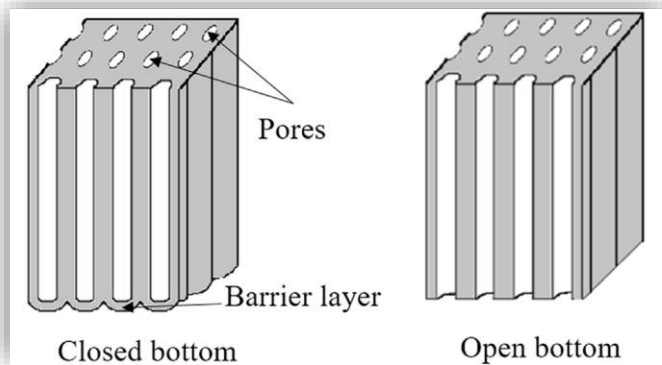
# Anodization process

- Al anodization transforms Al in porous alumina, in an electrochemical cell.

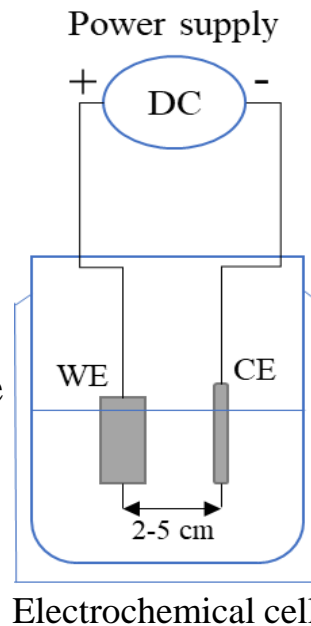


*G. Sulka, Nanostructured Materials in Electrochemistry, 2008*

- Free-standing alumina: by detaching the anodized layer from the aluminum substrate.



*C. Gheorghiu et al., Frontiers in Physics, 2021*



Reactions for the anodization of Al in **phosphoric acid** electrolyte:

## • Electrolyte reactions:



## • Cathodic reactions:



## • Anodic reactions:



*G. Absalan et al, Materials Chemistry and Physics, 2017*



A photograph of an electrochemical laboratory setup. On the left, a double-walled glass electrochemical cell containing a blue liquid is mounted on a white base. It is connected via red and yellow wires to a blue PeakTech DC power supply unit. Below the power supply is a digital multimeter displaying -0.408296 V. A laptop in the center shows a software interface for controlling the electrochemical process. To the right, an oscilloscope displays a waveform on its screen. Various other electronic components and cables are visible on the lab bench.

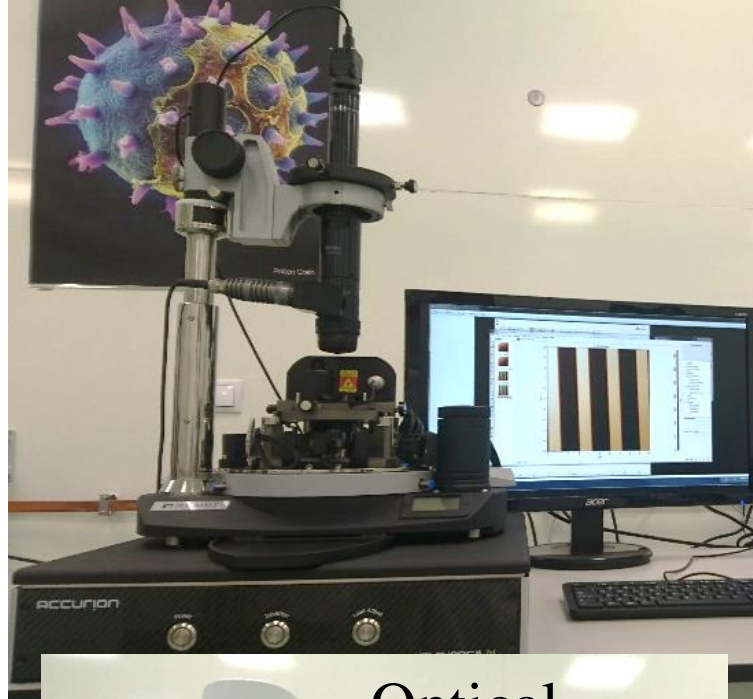
# Electrochemical set-up

Electrochemical set-up used for aluminum anodization includes a double wall glass electrochemical cell connected to a chiller, a DC power supply, 2 bench-top multimeters for current and voltage monitoring, connected to a PC interface, and a stirring and heating plate. For pulsed electrodeposition, an oscilloscope, an amplifier, and a programmable power supply were also used.

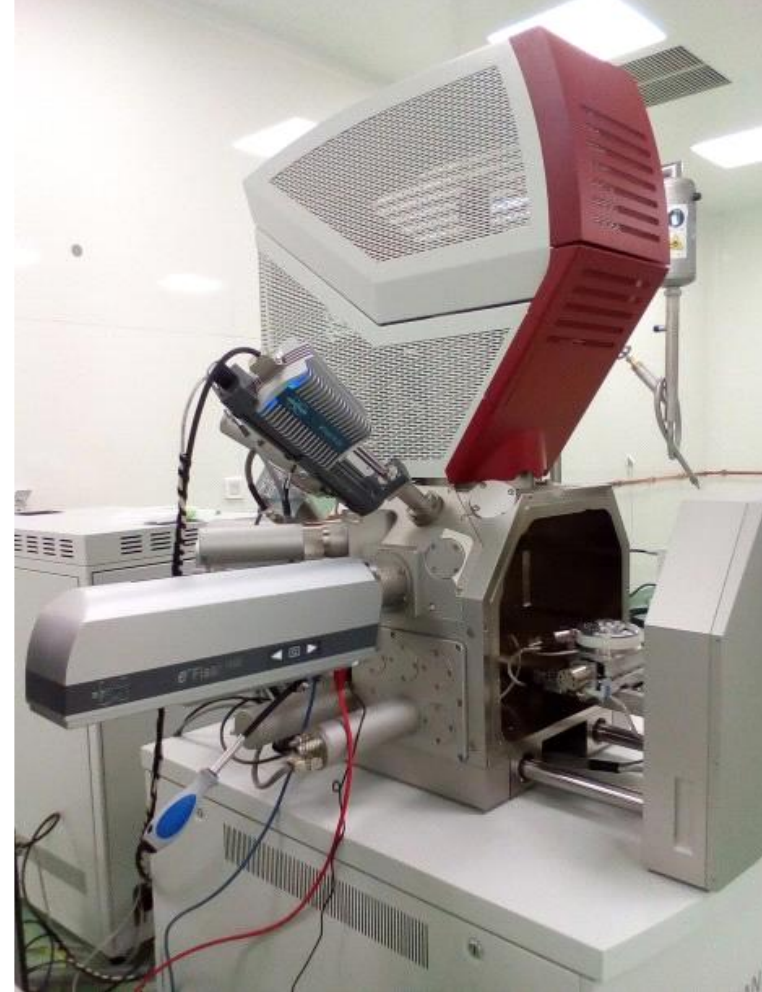


# Characterization techniques

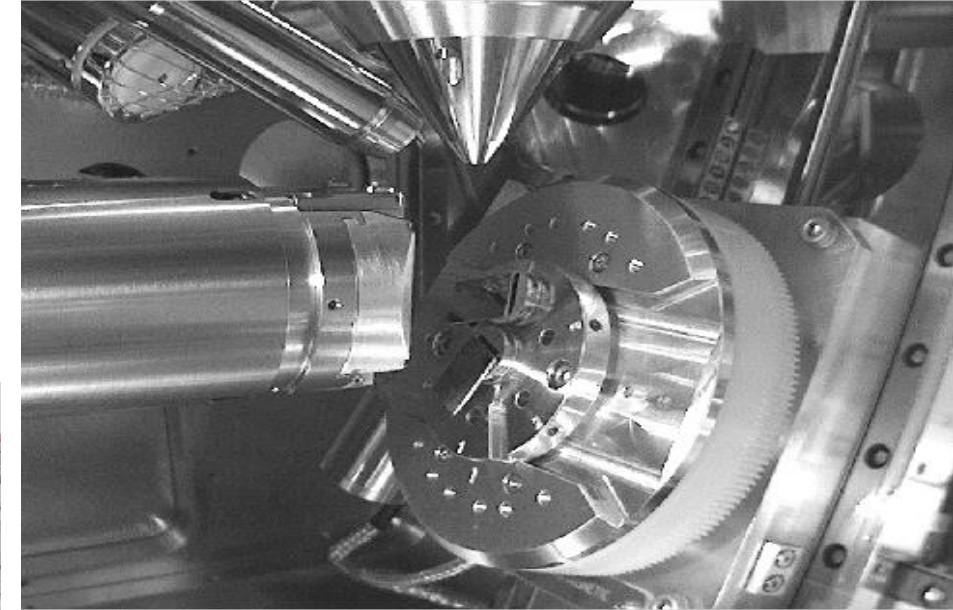
Atomic force microscopy (AFM)



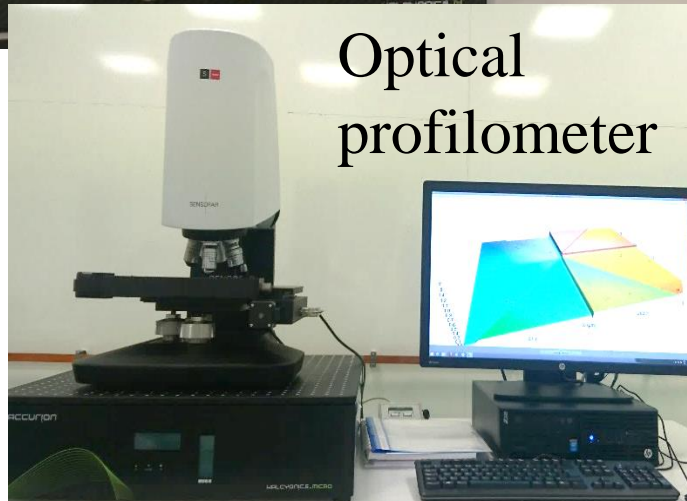
Scanning electron microscopy (SEM)



Energy-dispersive X-ray spectroscopy (EDS) & Electron Backscatter Diffraction (EBSD)



Optical profilometer



Optical microscope

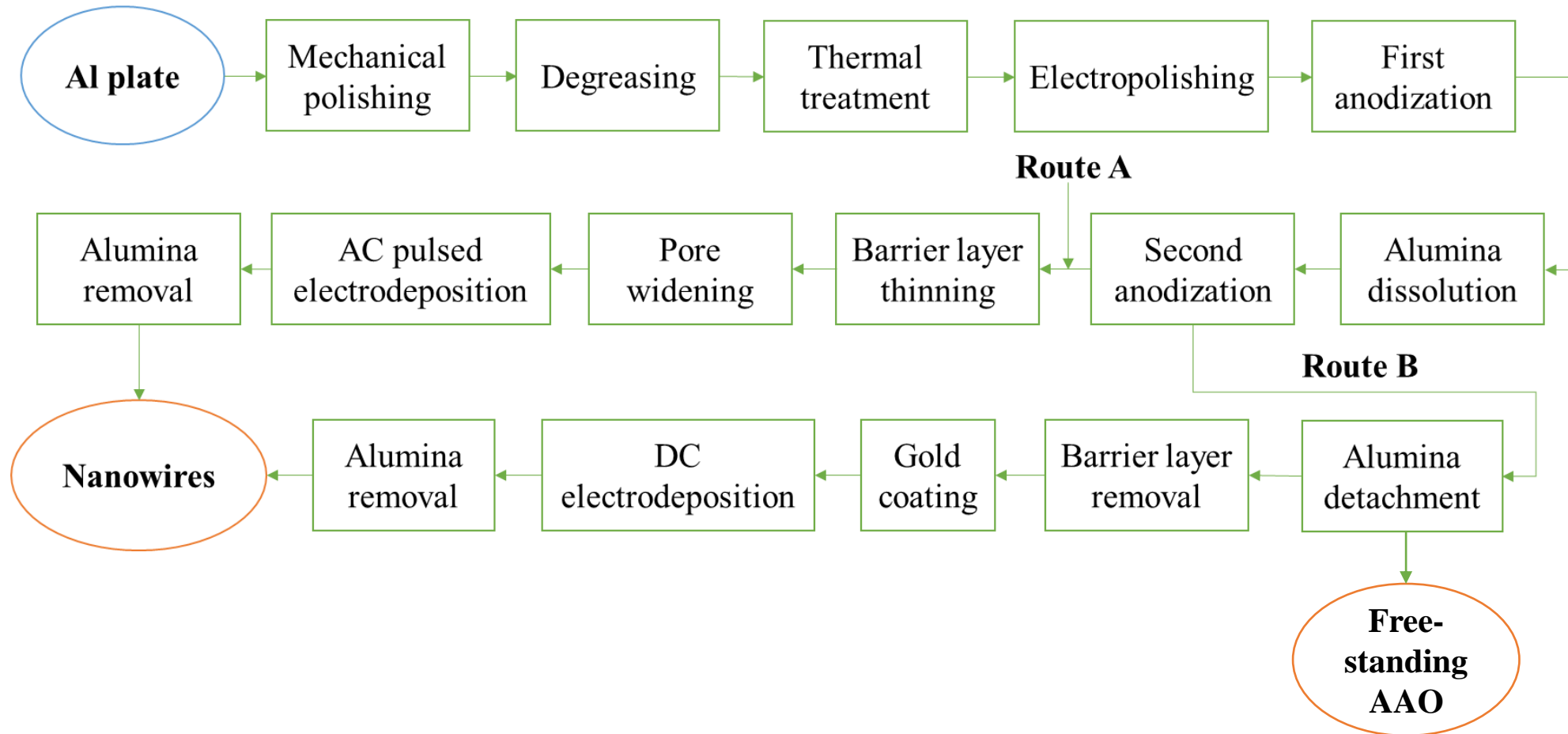


# Results **(on-going research)**

The work is focused on two routes:

A) NWs on aluminum substrate synthesized by AC pulsed electrodeposition;

B) freestanding AAO (anodic aluminum oxide) by electrochemical detachment & free-standing NWs by DC electrodeposition.

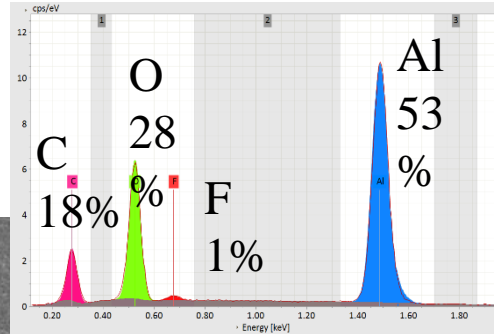
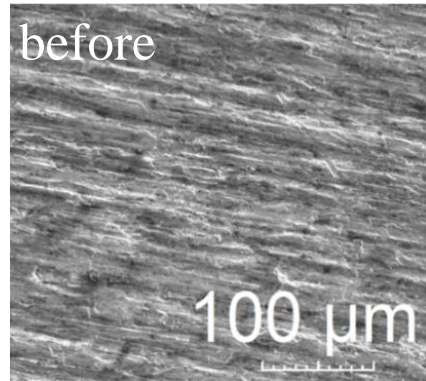


General block diagram of the process



# Aluminum foils pre-processing

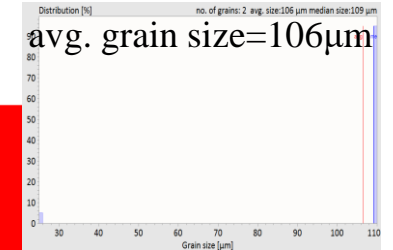
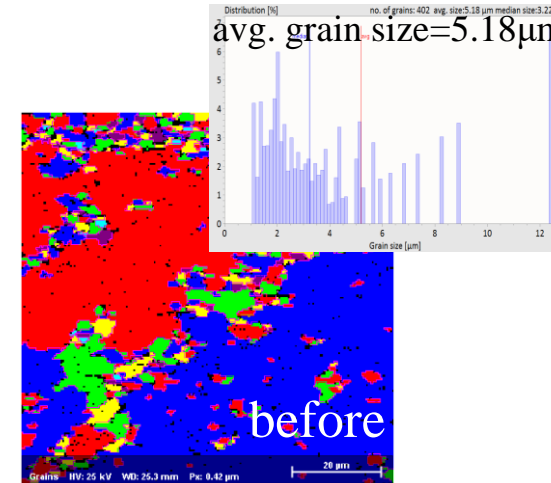
## Mechanical polishing



reduces roughness;  
**but** increases  
surface contaminants

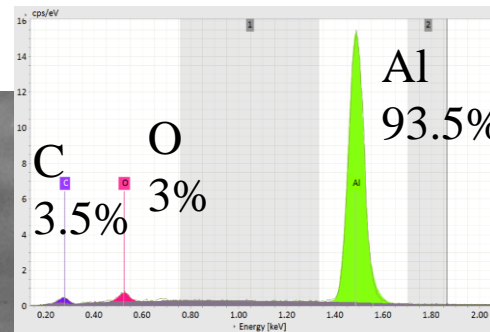
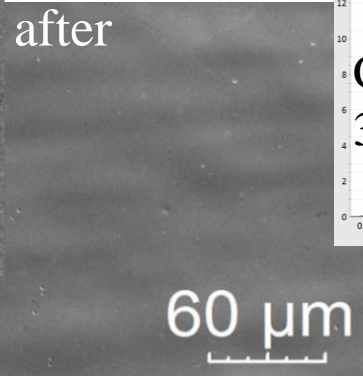
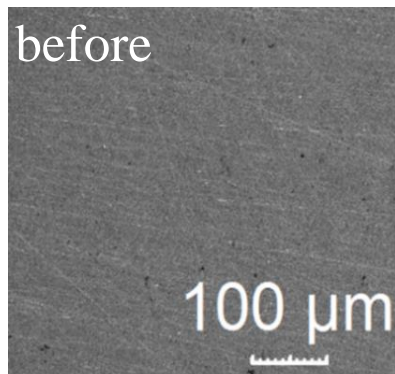


## Thermal treatment

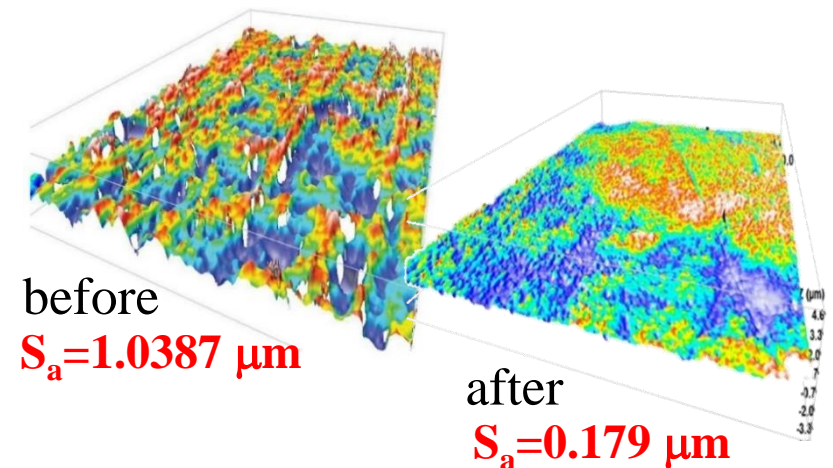


enhances grain  
size **for**  
homogeneous  
pore growth

## Electropolishing



improves roughness;  
reduces surface contaminants



# Synthesis of porous AAO and copper NWs on Al substrate

## One-step anodization and pulsed AC electrodeposition

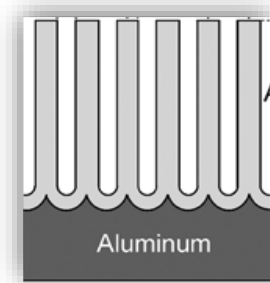
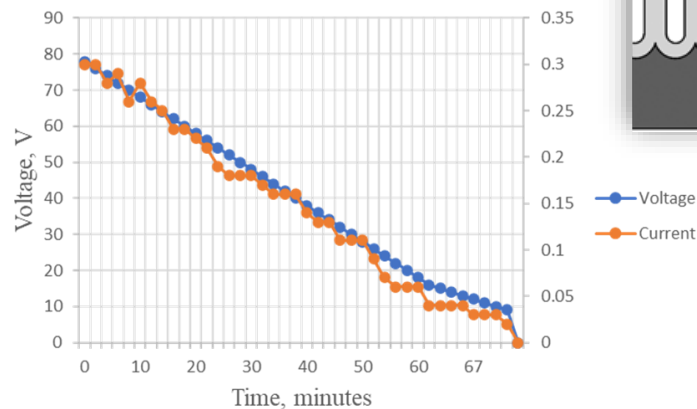
### Conditions:

#### One-step anodization process

Anodization voltage set at 40V for 10 minutes, after which was raised by 0.5V /5 seconds until it reached **120V** and held for 70 minutes.



#### Barrier layer thinning



#### Alumina dissolution

Liberation of NWs: 5 min, 1M NaOH at 40C.



#### Pulsed AC electrodeposition

- Frequency= 200Hz
- Voltage  $\pm 15V$
- Electrodeposition solution: 0.5M  $CuSO_4$  and 0.57M boric acid ( $H_3BO_3$ ) (pH 3-3.5).
- Deposition duration= 30 min
- Edges and back of Al plate was thoroughly covered with nail polish.

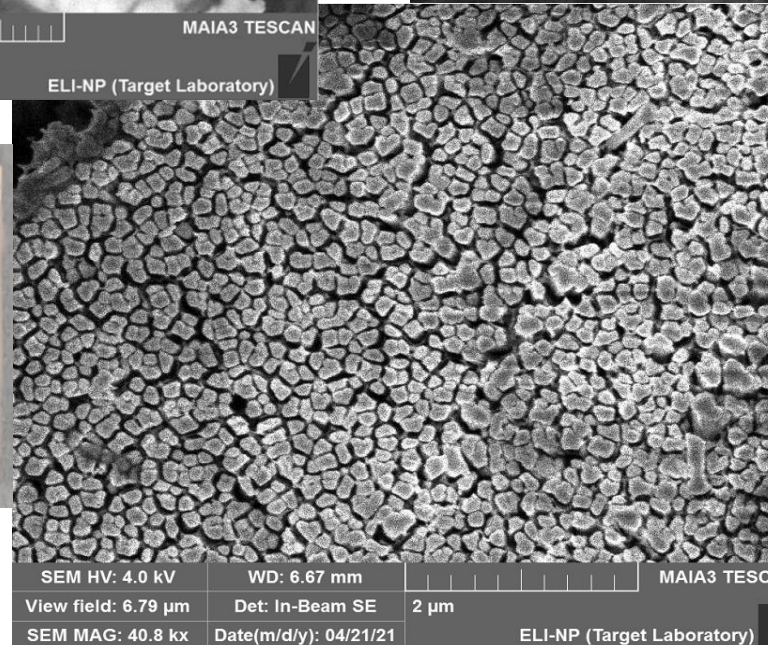
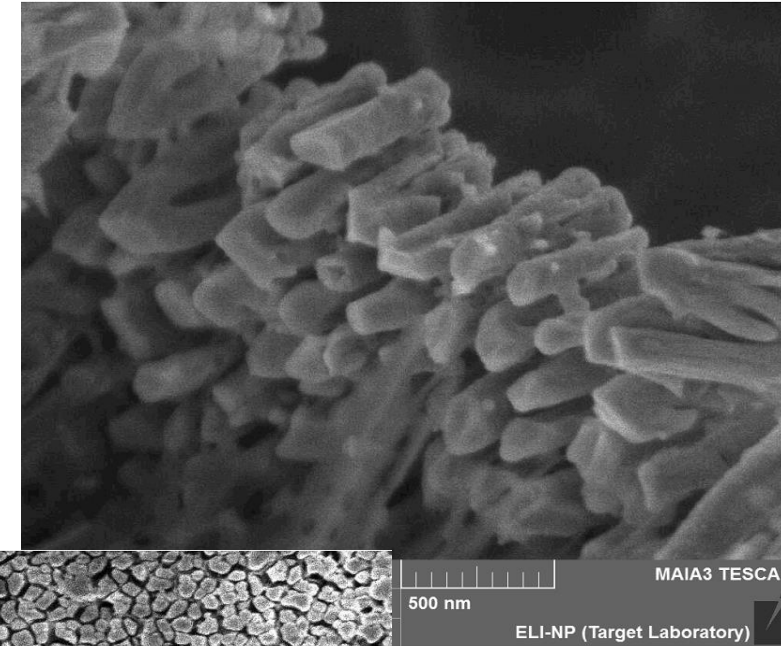
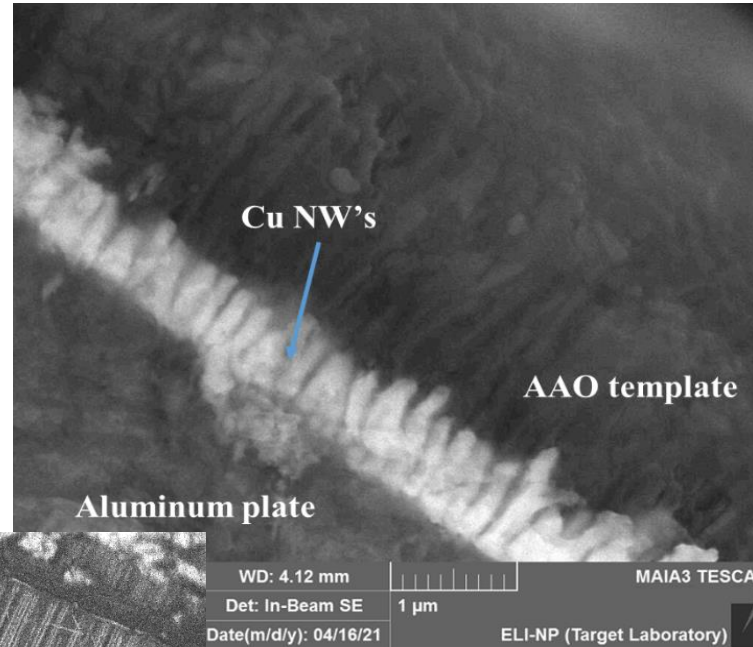
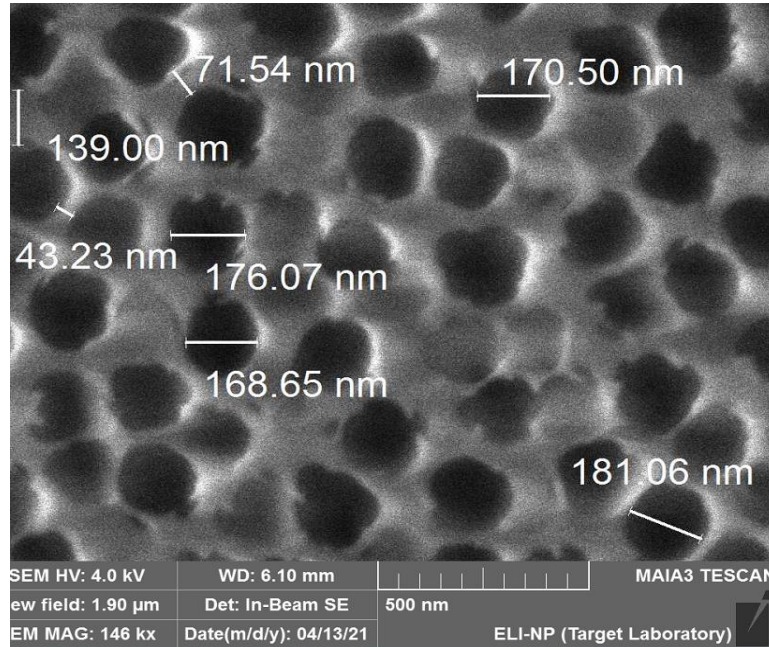


# Synthesis of porous AAO and copper NWs on Al substrate

## One-step anodization and pulsed AC electrodeposition **Results**

### Anodization

### Pulsed AC electrodeposition and dissolution





# Synthesis of free-standing porous AAO template

## Conditions:

### Anodization process

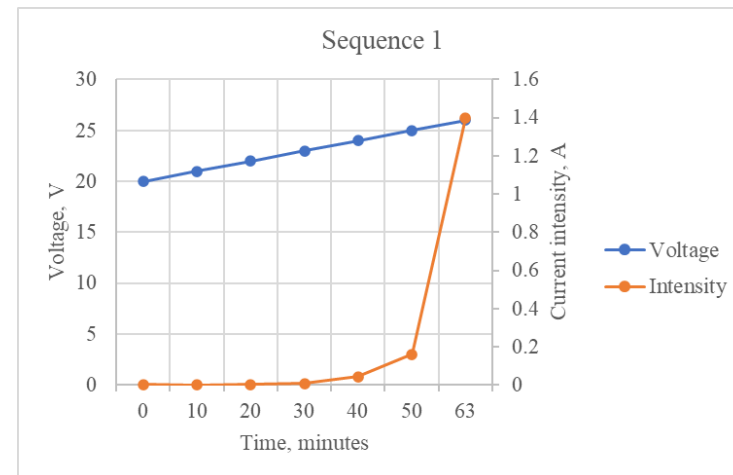
0.3 M oxalic acid  $\text{H}_2\text{C}_2\text{O}_4$  electrolyte, **40V**. Cathode: cylindrical electrode Ti covered with Pt.



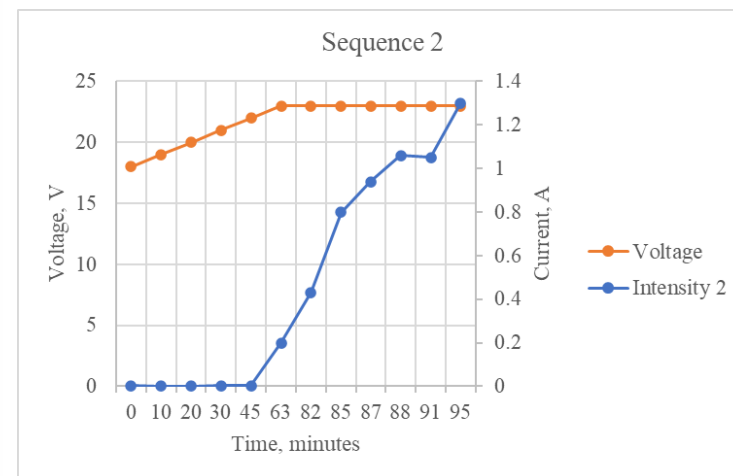
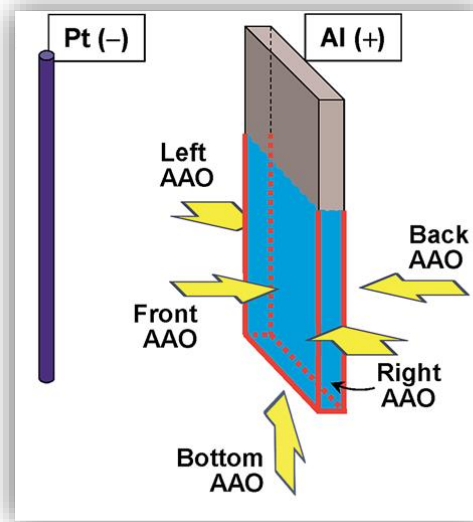
### Alumina detachment

The electrodes are changed:

- aluminum plate becomes the cathode (-)
- Ti/Pt counter electrode becomes the anode(+)
- Stair-like reverse biases are applied starting at 18V up to 26V.

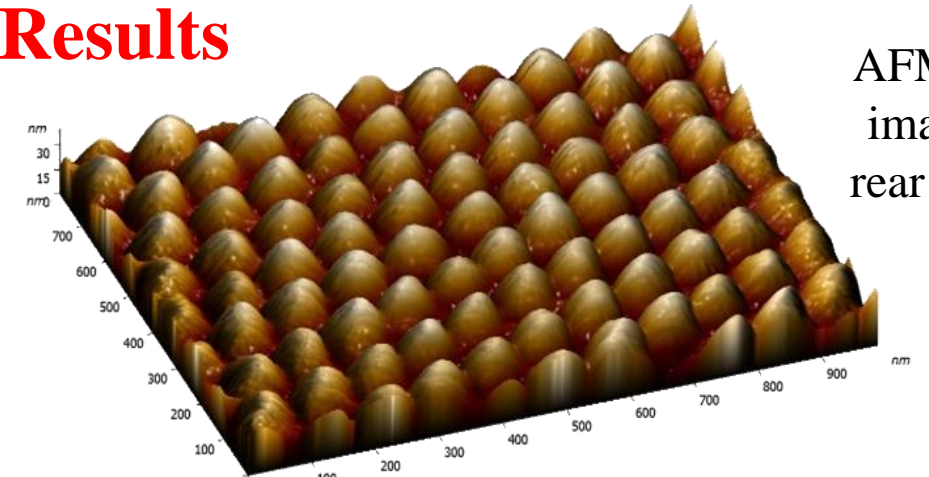
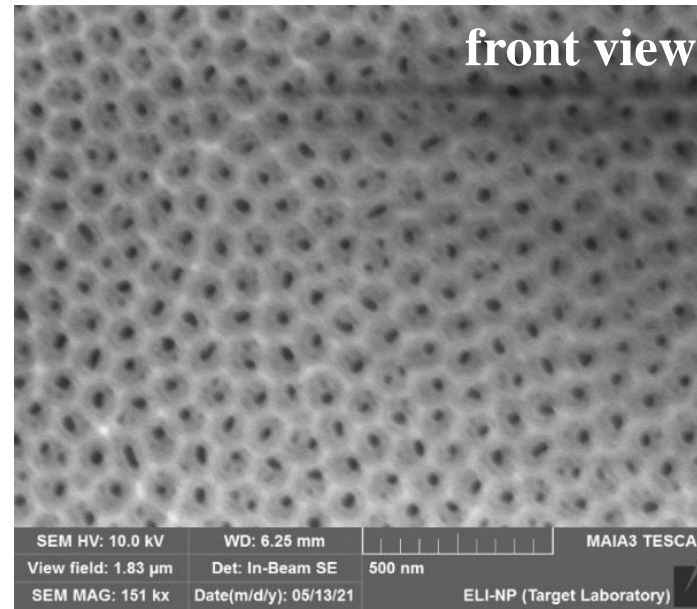
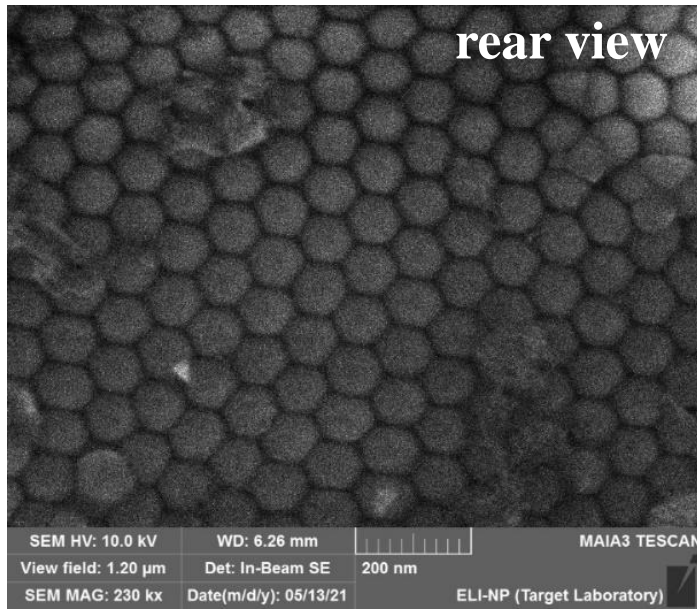


Sequence	First anodization		Second anodization		AAO thickness, $\mu\text{m}$
	Time, h	Temperature, C	Time, h	Temperature, C	
1	6	10	11.5	10	60-63
2	6	15	2	15	7-8
3	6	15	3	15	20-23

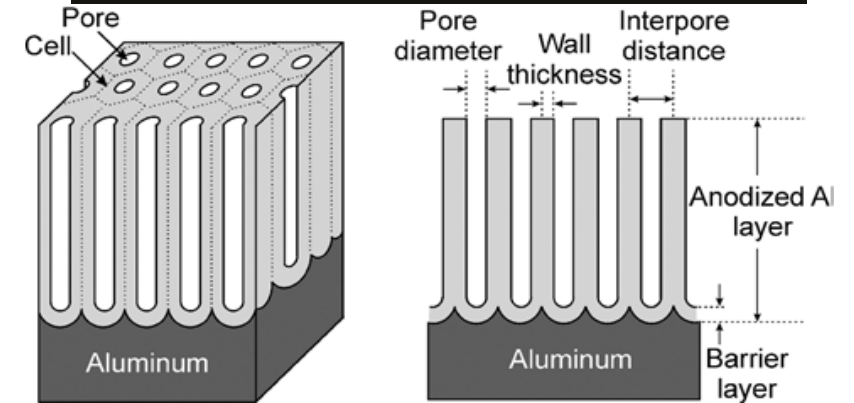
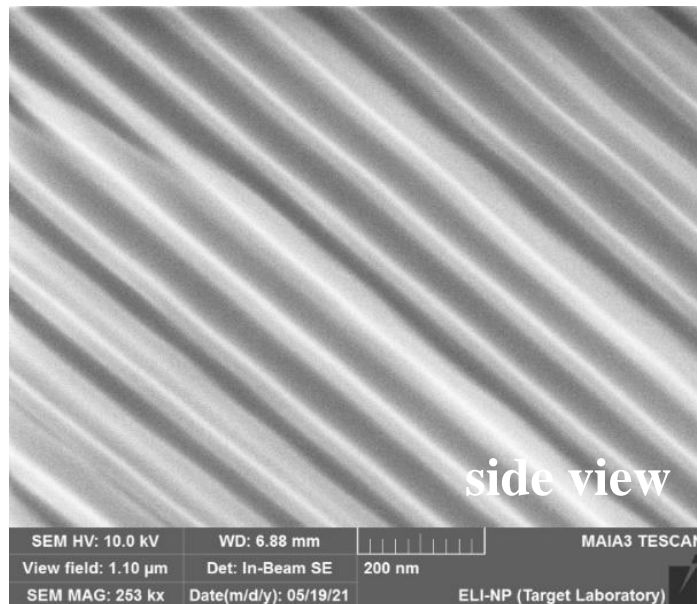
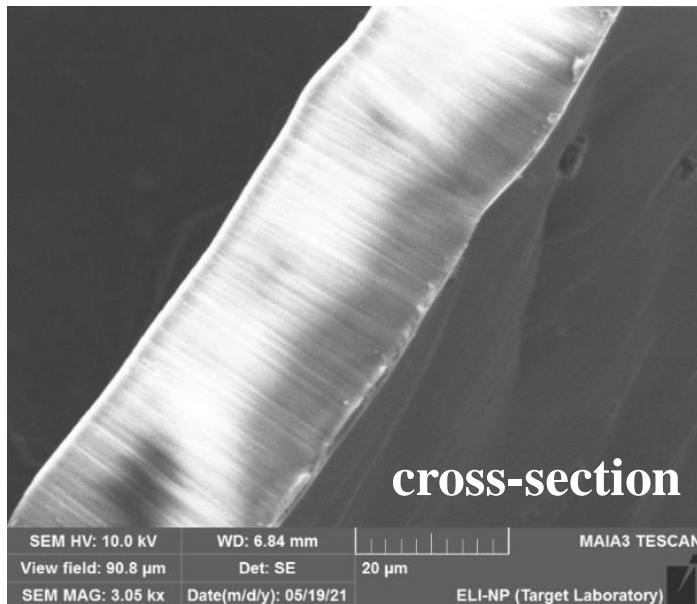


# Synthesis of free-standing porous alumina template

## Optimized thick AAO template Results



*C. Gheorghiu et al, Frontiers in Physics, 2021*





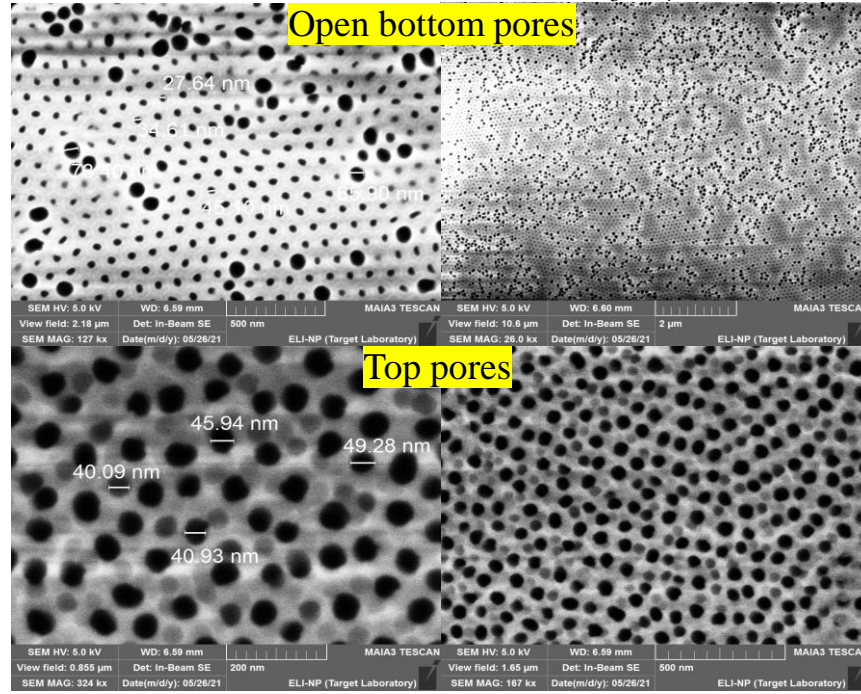
# Free-standing copper nanowires by DC electrodeposition

Open pores on both sides

Chemical etching in:  
-NaOH 2M  
-H<sub>3</sub>PO<sub>4</sub> 0.5M

Open bottom pores

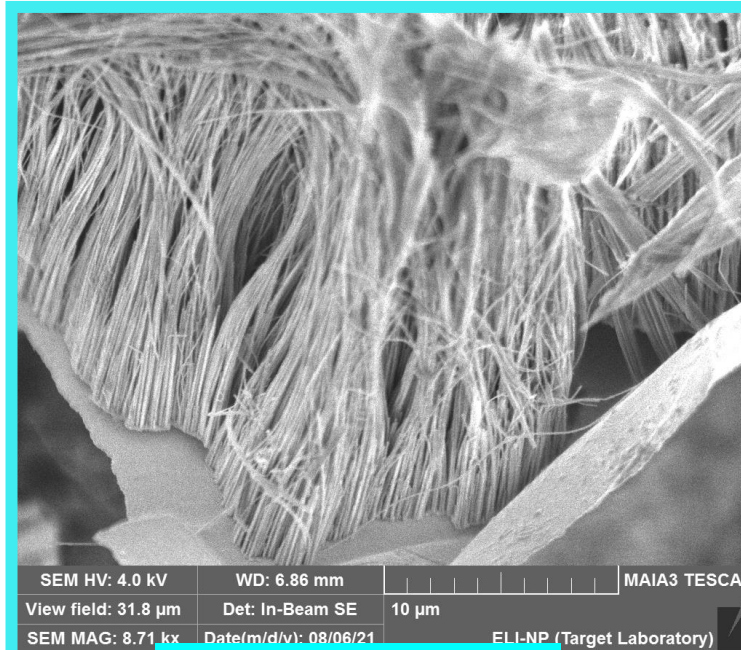
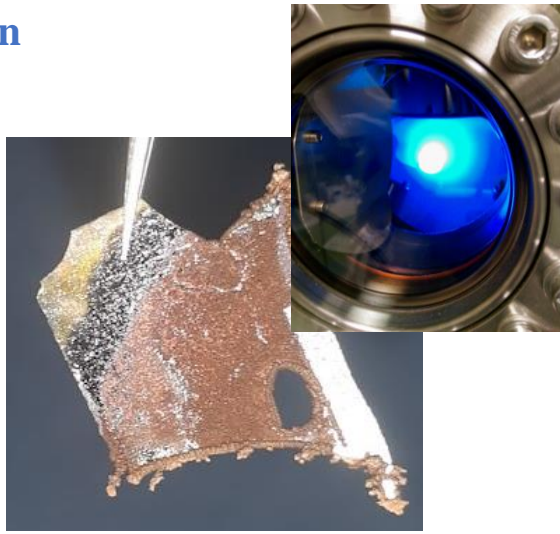
Top pores



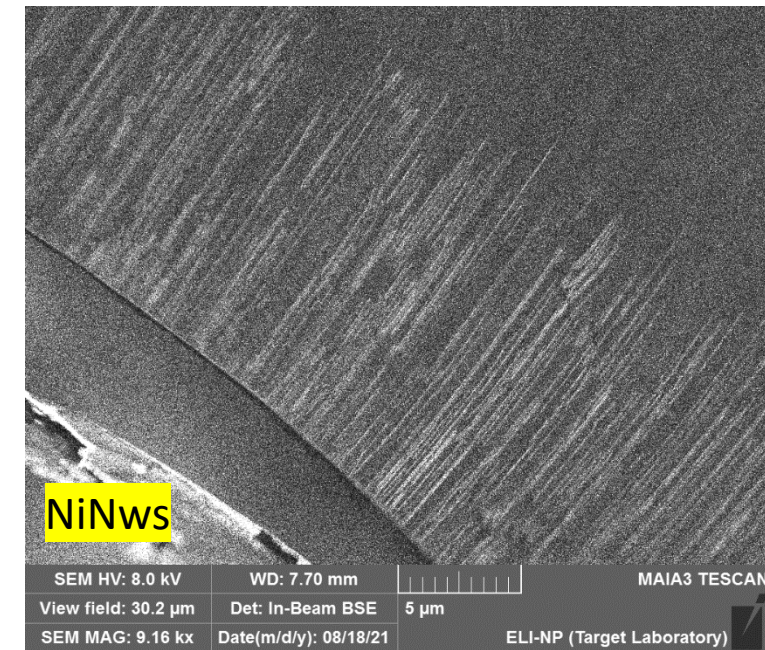
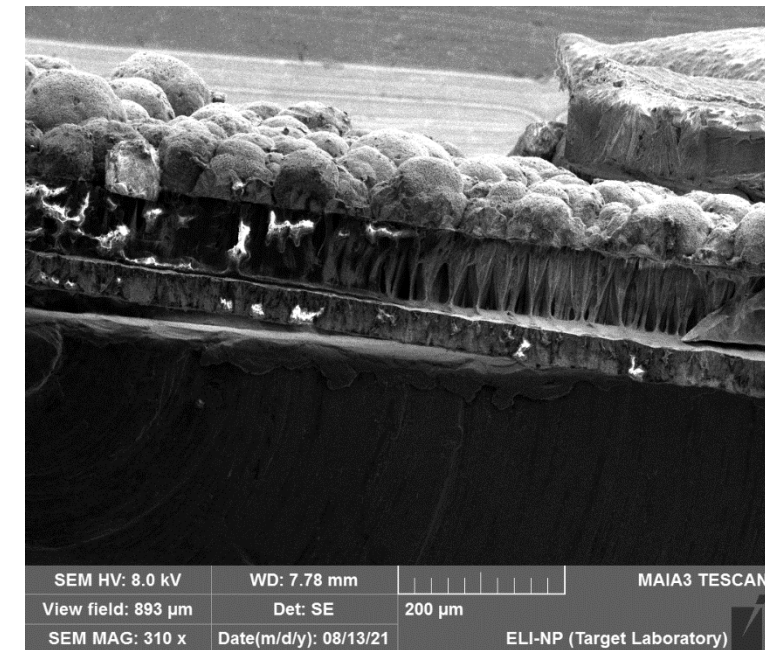
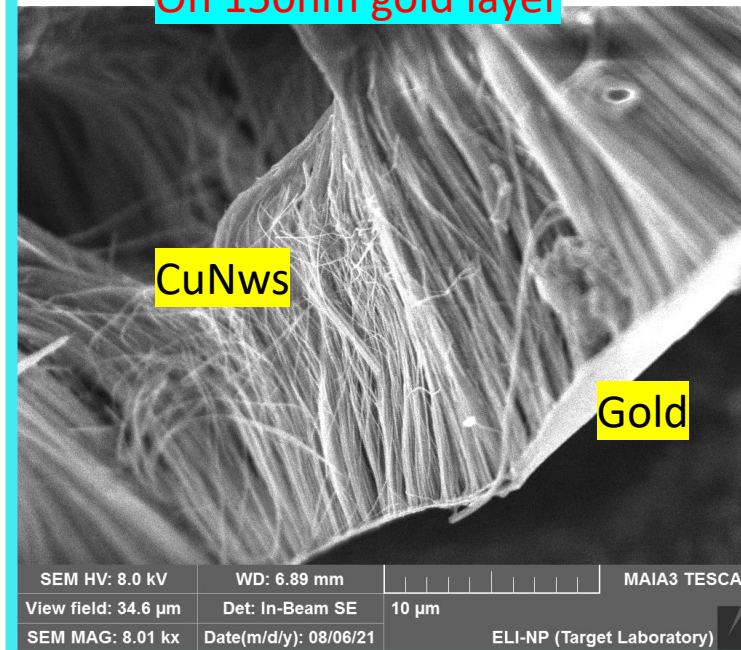
DC Electrodeposition

Conditions:

- W.E. (AAO) -
- C.E. (Cu) +
- 0.5M CuSO<sub>4</sub>+H<sub>3</sub>BO<sub>3</sub>
- pH 3-3.5
- 1-4 V
- 1-2 h

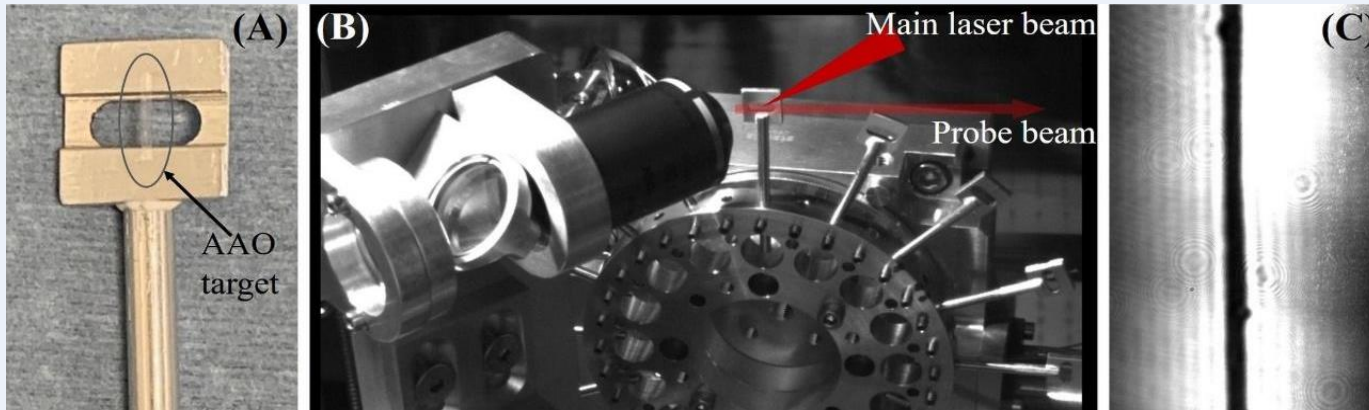


On 150nm gold layer





# Preliminary laser experiments



(A) Front side of the free-standing AAO mounted on a C-shaped Al-frame. (B) Experimental setup with target wheel and online imaging system used for laser focal spot optimization and target alignment. (C) Shadowgraph image of a 20  $\mu\text{m}$ -thick AAO target. *C. Gheorghiu et al., Frontiers in Physics, 2021*

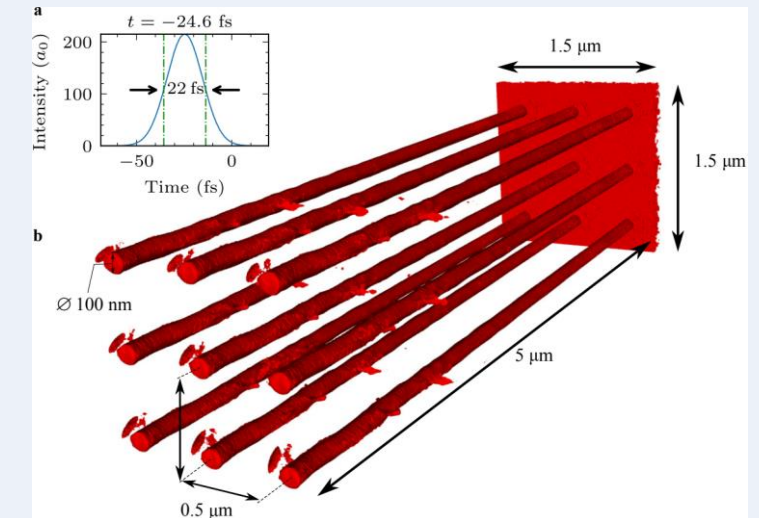


AAO targets

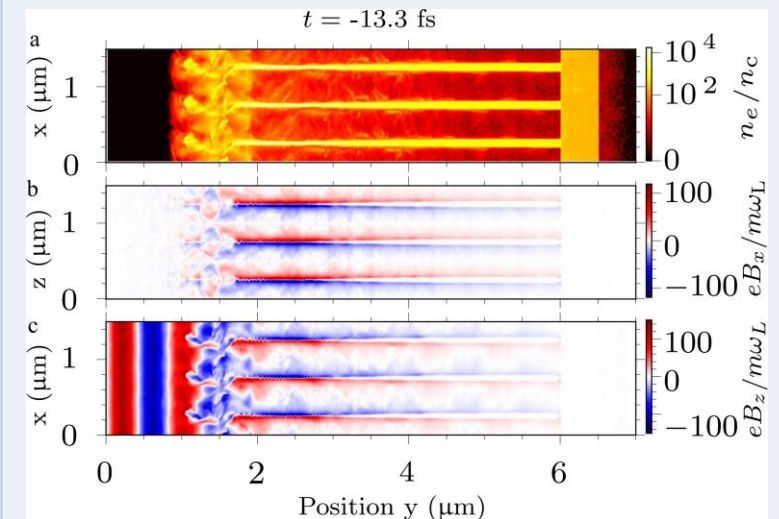
**First shots with plasma mirror:**  
 2x AAO 19  $\mu\text{m}$ : open TOP / both ends open  
 Laser pulse duration 23 fs FWHM  
 Beam intensity  $1\text{e}21 \text{ W/cm}^2$

\* In collaboration with D. Doria,  
 P. Ghenuche, M. Cernaianu

# PIC Simulations



\* In collaboration with J.F. Ong, A. Berceanu



# Conclusions

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## Nanowires Characteristics

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Diameter: 40-500 nm

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Height: 500 nm- tens of micrometers

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Interpore distance: 40-100 nm

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Material: **Cu, Ni, Co, Au, Pd** (Ag, Zn, Nd, Tb, combinations)

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## The following has been achieved:

- ✓ Obtaining free-standing alumina of 7-100µm thickness
- ✓ Synthesis of Cu NWs on Al substrate & on Au thin film
- ✓ Laser experiments & PIC Simulations (ongoing)

## Regarding further work, next directions are of interest:

- Synthesis of AAO <5 µm thick
- Freestanding metallic NWs (Co, Ni, Au, Pd, or mix)
- Si NWs by RIE+ EBL (Top-Down method)
- Target testing in high power laser experiments
- PIC simulations for NWs & AAO targets

# Acknowledgements



## Team

### **ELI-NP Target Laboratory**

- Dr. Cristina Gheorghiu
- Dr. Victor Leca
- Daniel Popa
- Leonard Floarea (internship)

### **Other ELI-NP departments**

- Dr. Mihai Cuciuc
- Dr. Petru Ghenuche
- Dr. Mihail Cernaianu
- Dr. Domenico Doria
- Dr. Jian Fuh Ong
- Dr. Andrei Berceanu

**Thank you!**